

EXTRA LARGE SIZE BAR BENDERS B50 X 6D BEND RADIUS



AS PER IS-2502 CL 3.2 BAR BENDING SCHEDULE, THE MINIMUM BENDING RADIUS FOR BAR GRADES 415/500 IS SPECIFIED AS FOLLOWS:

BAR SIZE 32, 36, 40 BEND RADIUS EQUALS 6XD (MANDREL DIA 12D) AND
BAR SIZE 25 AND LESSER THE BEND RADIUS EQUALS 4XD (MANDREL DIA 8D)

WHERE D IS THE METRIC STANDARD BAR SIZE

E.G. THE MANDREL SIZE FOR 40 SIZE BAR WILL BE 480MM DIAMETER

MACHINE SPECIFICATIONS AS FOLLOWS:

- ELECTRIC MOTOR : 7.5HP (5.6Kw)
- MACHINE SIZE OVERALL : 1300 x 950 x 1080 HEIGHT (MM)
- TABLE SIZE : 725 MM DIA (TO ACCOMMODATE 40SIZE BARS AT 6XD BEND-RADIUS)
- BENDING SPEED : 5 RPM APPROX
- MACHINE WEIGHT : 750 KGS

Specifications Subject to Change without Notice



**CONSOLIDATED
MACHINES**

HYDRAULICS • HYDRO-PNEUMATICS
CONSTRUCTION EQUIPMENT

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